

Volume 96!!

If you turn it upside down, it's volume 69!!

Wait, never mind, it still says 96!!

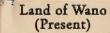
But no matter how you flip this, there's no turning back when the volume 100 party is so close!! Enjoy volume 96!!

-Eiichiro Oda, 2020



iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga Wanted! won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure One Piece, which debuted in Weekly Shonen Jump in 1997, quickly became one of the most popular manga in Japan.







Kozuki Momenosuke Daimyo (Heir) to Kuri in Wano



Kozuki Hiyori Momonosuke's Little Sister



Foxfire Kin'emon



Raizo of the Mist



Samurai of Wano



Okiku

Samural of Wano



Ashura Doği (Shuranmaru) Chief, Head Mountain Thieves Brigade



Samurai of Wano



Duke Dogstorm
King of the Day,



Cat Viper King of the Night,



Veteran Kunoichi



Hyogoro the Flower
Senior Yakuza



Trafalgar Law Captain,



Carrot (Bunny Mink)
Battlebeast Tribe,
Kingsbird



Kurozumi Orochi

Shogun of Wano



Fukurokuju

Leader, Orochi Oniwabanshu



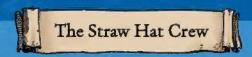
Orochi Oniwabanshu

Shogun of Wano's Private Ninja Squad



Napping Kyoshiro

Money Changer for
the Kurozumi Clari



Chopperemon [Ninja]

Tony Tony Chopper

Studied powerful medicines in the Birdie Kingdom as he waited to rejoin the crew.

Ship's Doctor, Bounty: 100 belly



Orobi [Geisha]

Nico Robin

Spent time on the Island of Baltigo with Dragon, Luffy's father and leader of the Revolutionary Army.

Archeologist, Bounty: 130 million bell:



Luffytaro [Ronin]

Monkey D. Luffy

A young man dreaming of being the Pirate King. After two years of training, he rejoins his friends in search of the New World!

Captain, Bounty: 1.5 billion belly



Zorojuro [Ronin]

Roronoa Zoro

Swallowed his pride on Gloom Island and trained under Mihawk before rejoining Luffy.

Fighter, Bounty: 320 million belly



Franosuke [Carpenter]

Franky

Upgraded himself into "Armored Franky" in the Future Land, Baldimore.

Shipwright, Bounty: 94 million belly



<u>Onami</u> [Kunoichi] Nami

Learned about the climates of the New World on Weatherla, a Sky Island that studies the atmosphere.

Navigator, Bounty: 66 million belly



Bonekichi [Ghost]

Brook

Originally captured by Long-Arm bandits for a freak show, he is now the mega-star "Soul King" Brook,

Musician, Bounty: 83 million belly



Usohachi [Toad Oil Salesman

Usopp

Received Heraclesun's lessons on the Bowin Islands in his quest to be the "king of the snipers."

Sniper, Bounty: 200 million belly



Shanks

シャンケス

One of the Four Emperors.
Waits for Luffy in the "New
World," the second half
of the Grand Line

Captain of the Red-Hair Pirate

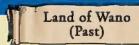


Sangoro [Soba Cook] Sanji

Honed his skills fighting with the masters of Newkama Kenpo in the Kamabakka Kingdom.

Cook Bounty 330 million belly





Kozuki Oden

A man of great heroism whose charisma attracts others, Fascinated with the outside world, He goes on a journey with Whitebeard.

Heir to the Shogunate of Wano







Kozuki Sukiyaki Shogun of Wano





Denjiro





Kikunojo Izo's Little Brother



Kanjuro Goblin of Kibi





Ashura Doji



Dogstorm Mink



Cat Viper



Kawamatsu



Gold Roger Great Pirate



Edward Newgate



Hyogoro the Flower





Manservant

Beasts Pirates

Kaido, King of the Beasts [Emperor of the Sea]

A pirate known as the "strongest creature alive." Despite numerous tortures and death sentences, none have been able to kill him.

Captain, Beasts Pirates





Big Mom Charlotte Linlin Emperor of the Sea

One of the Four Emperors, a.k.a. Big Mom. Uses the Soul-Soul Fruit that extracts life span from others.

Captain, Big Mom Pirates



Lead Performers



King the Wildfire



Queen the Plauge



Jack the Drought





X. (Diez) Drake

Headliners



Basil Hawkins

Speed



Holdem

Dobon



Babanuki





Story . あらすじ・

After two years of hard training, the Straw Hat pirates are back together, first at the Sabaody Archipelago and then through Fish-Man Island to their next stage: the New World!!

Luffy and crew disembark on Wano for the purpose of defeating Kaido, one of the Four Emperors. They begin to recruit allies for a raid in two weeks' time. But Kaido's side finds out, and the plan is in peril, With great effort, the alliance rebounds and gathers members to await the day of the raid. Meanwhile, Big Mom arrives in Wano and

forms a pirate alliance with Kaido! What effect will this devastating news have on Luffy's group...?

Kin'emon's samural head to the gathering site on the day of the battle, but Orochi's scheming causes the rest of the group to not show up. But the samurai still wish to avenge their lord, Oden. What will happen when they throw themselves into battle regardless?! Then the story travels 41 years into the past...

ONE PIECE

vol.96

I AM ODEN, AND I WAS BORN TO BOIL

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	Onward to Onigashima!!	



★この作品はフィクションです。実在の人物・ 団体・事件などには、いっさい関係ありません。

Chapter 965: THE KUROZUMI CLAN'S PLOT



GANG BEGE'S OH MY FAMILY, VOL. 15: "ENOUGH RUCKUS, YOU'RE GONNA GET US SPOTTED TOO"





















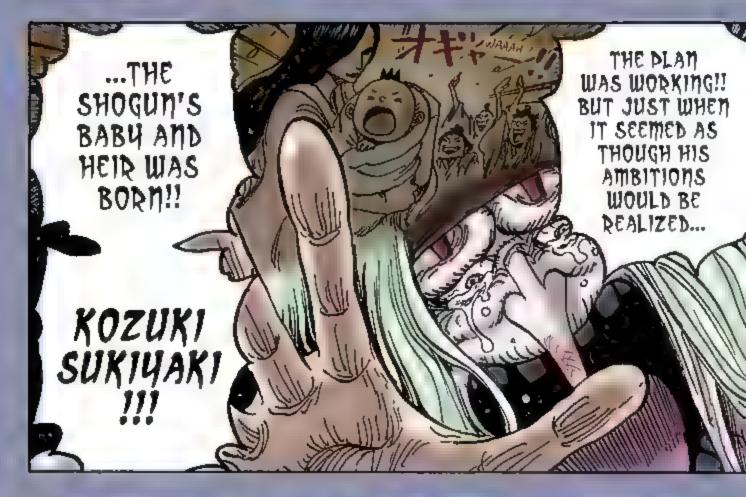








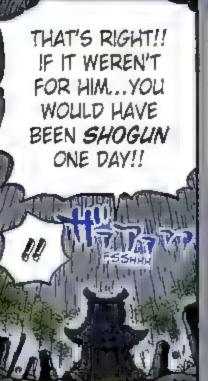






















BUT JUST LOOK AT MY FACE.





IT'S A POWER
CONFERRED TO
ME BY SOMETHING
CALLED THE
CLONE-CLONE
FRUIT.



I'LL DO
ANYTHING!!!































Q: Hi, this is my first time writing to the SBS!

By the way, Odacchi, I saw a dirty mag full of gorgeous women over there.

(Odacchi runs off)

And now, start the SBS!!

--Yuyucchi

- A: Hey, wait a second!! You can't just write "Odacchi runs off" like I'd actually do that!! I'm offended!! Huff, huff...weez... And there wasn't any magazine Back there either!!
- Q: Heso! Here's a question! Luffy gives people all kinds of nicknames, but why doesn't he call the rest of the crew by them?

--Takataka

- A: Good question! The thing about Luffy is that he's not interested in learning people's names as a general rule, so he gives them nicknames of his own based only on the impression he gets from them. But when you're on his crew, he will remember. Basically, if he knows your name he'll call you by it. It's as simple as that.
- Q: I have a question. I heard that the initial "D" stands for *debeso* (outie bellybutton). Is this true?

--Count Dino

- A: Yes! It's true!
- Q: Oda Sensei! Did you know that February 22 is National Oden Day? I was thinking, why don't we make that Kozuki Oden's birthday?!

--Rubber-Flame Fruit

A: Okay, listen up...

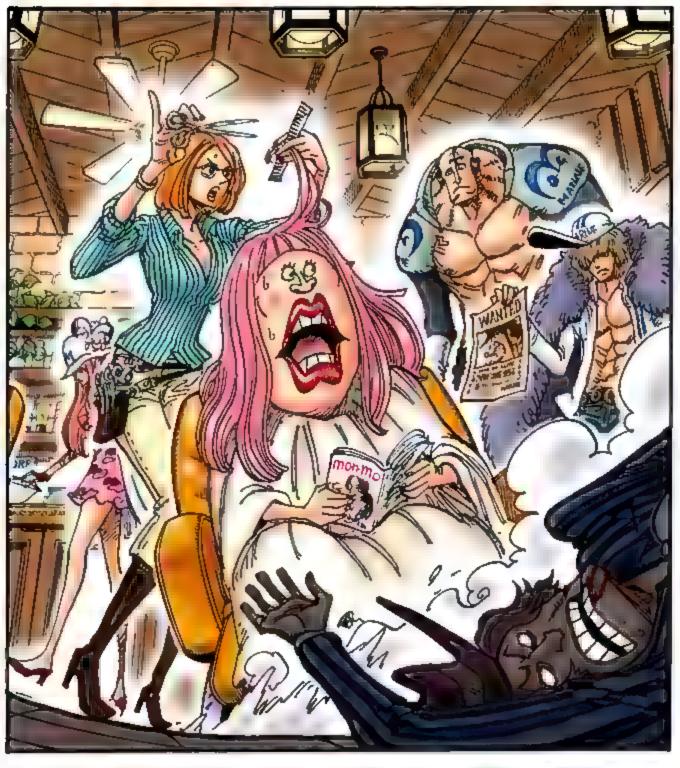
If you want to just do your own thing and make up a character's Birthday like that... Go ahead!!





W.

Chapter 966: ROGER AND WHITEBEARD



GANG BEGE'S OH MY FAMILY, VOL. 16: "BEGE'S WIFE CHIFFON IS ARRESTED BY THE MARINES AT THE SALON!!"































Chapter 967: ROGER'S **ADVENTURE**



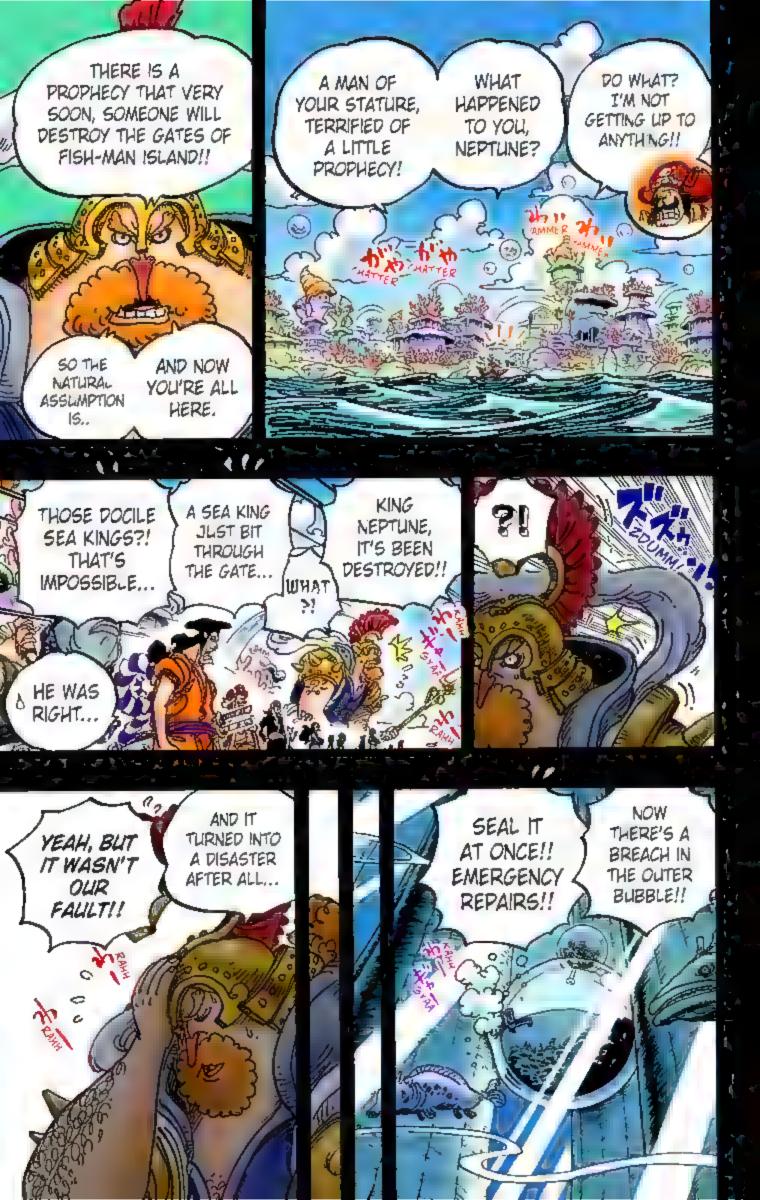




































THIS IS QUITE A TREASURE YOU'VE LEFT BEHIND!!



A TALE FULL OF LAUGHS!! I WISH I'D
BEEN BORN IN
YOUR TIME!





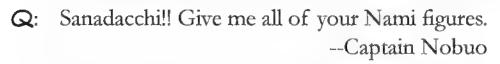
Q: So Nami likes all fruits, but especially tangerines. Does that mean she likes

all other orange-like citrus fruits just as much as tangerines? I don't know, maybe she has a special attachment to tangerines... Please explain!

--Emerald Usa

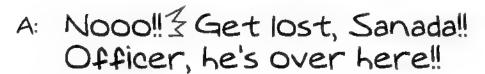
A: Hmm! Well, Nami's favorite fruit is tied closely to her upbringing. You see, this is actually revealed in the Arlong arc, from about the second half of volume 1 through the first half of volume 10. Nami grew up in a tangerine grove, and she has many memories of them

associated with her late mother. That's why she loves them more than any other fruit. Thanks for your letter!



- A: Hey, hey, whoa!! 3 Who do you think you're talking to?! 3 Don't do that, especially if it's something dirty! I was just talking about some nice, heartfelt stuff! I'm not putting any of Sanada's gross stuff in this segment this time.
- Q: Please give me the towel Onami used in the bathhouse!

--Sanadacchi



Q: This might be a weird question, but as the sole feminine member of the Nine Red Scabbards, does Okiku bathe separately from the others?

-- Crybaby Kyoshiro

A: Not at all. She goes in with the group. She's known them since she was a little kid, after all.



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Chapter 968: ODEN'S RETURN



GANG BEGE'S OH MY FAMILY VOL. 17: "SAVE THE BOSS'S WIFE, GOTT!!!"























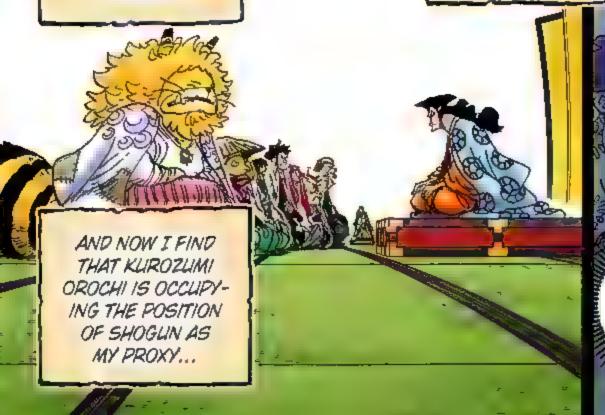


ON TOP OF THAT,
OROCHI WAS THE
DESCENDANT OF
THE KUROZUMI CLAN
THAT CAUSED THAT
TERRIBLE INCIDENT
IN THE PAST,

AND HE
NEVER ONCE
RETURNED A
SINGLE COIN
OF IT.

OROCHI WAS LIKE
A BROTHER TO ME
NOW?! ALL I DID WAS
LEND HIM MONEY
OUT OF CONSIDERATION TO YASU!!

THE MORE
I HEARD,
THE MORE
CONFUSED
I WAS.



PLEASE! LEND ME MONEY!















Q: Odacchi!! Here's a question!! We have Shimotsuki Yasuie, Shimotsuki Ryuma, Shimotsuki Kozaburo, Shimotsuki Onimaru--all of these people with the name of Shimotsuki. Is there a connection to the Shimotsuki village that Zoro grew up in, and his teacher, Koshiro? Zoro said he learned about the word "sunacchi" from the old guy in his village. Plus you said in the SBS of volume 92 that they came to the East Blue from Wano!

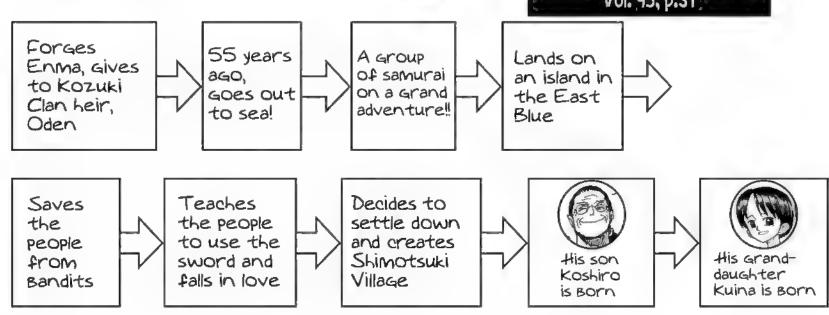
Shimotsuki Ushimaru

A: Okay. I think you can envision how this all fits together based on a close reading of the manga, but just to make it clear, allow me to explain! Here's the life of Shimotsuki Kozaburo, the blacksmith and swordsman.

THING THE OLD GLIY IN MY VILLAGE TOLD NOT TO SAY "SLINACCHI."

WHAT

YOUR 95, p.31



--Yuu

So as you can see here, the "old Guy in the village" Zoro knew was none other than old Shimotsuki Kozaburo, who originally sailed out of Wano. Huh? Wait, what does that mean for Zoro's bloodline...?

That's all for the story of Shimotsuki Kozaburo, the founder of Shimotsuki Village, for today!! Be-Beng!!



Chapter 969: FOOL OF A LORD



GANG BEGE'S OH MY FAMILY VOL. 18: "GOTTI VS. MARINES"



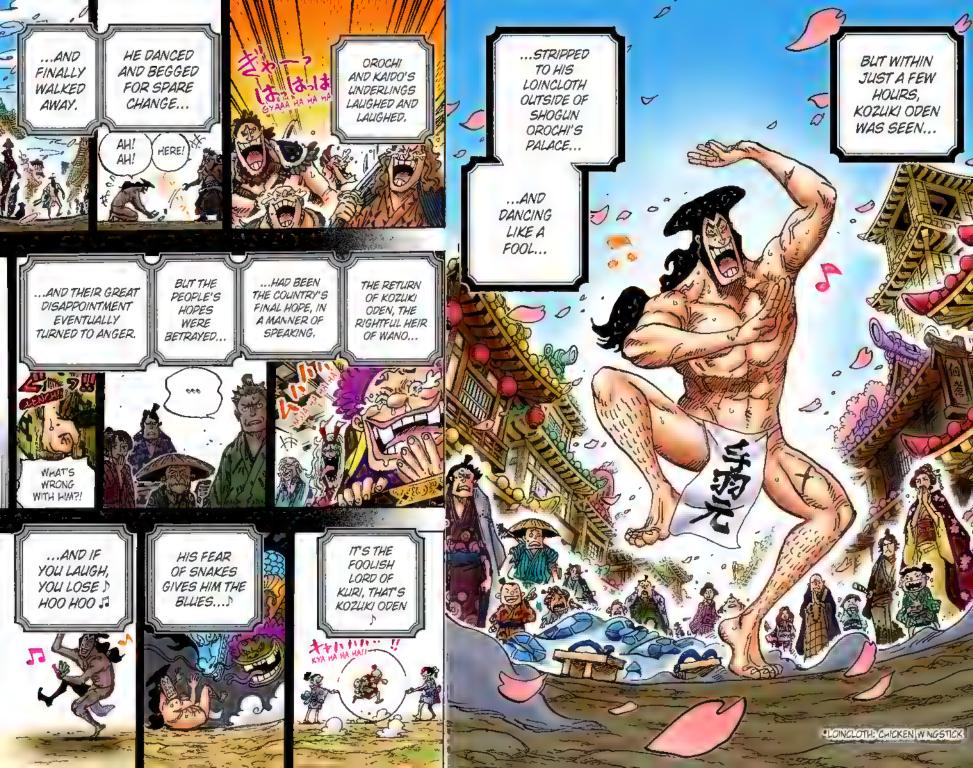






















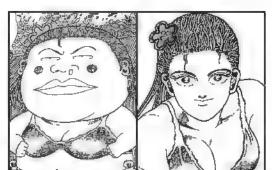






- Q: Odacchi!! Is Shinobu modeled after Jane?!
 --World Economic Part-Timer
- A: Oh! You think so?! Yeah, I kinda figured it out along the way, myself. Initially I was thinking about how the comedian and actress Naomi Watanabe has such an incredible and vibrant presence, so I based Shinobu on her, but eventually I started thinking, You know, she reminds me of someone... Then I figured out that it was none other than the legendary character Jane from my manga mentor Masaya Tokuhiro's classic series, King of the Jungle Tar-chan. Plus, Jane was beautiful when she was younger too, so it's really impossible to deny!





©Masaya Tokuhiro / Shueisha

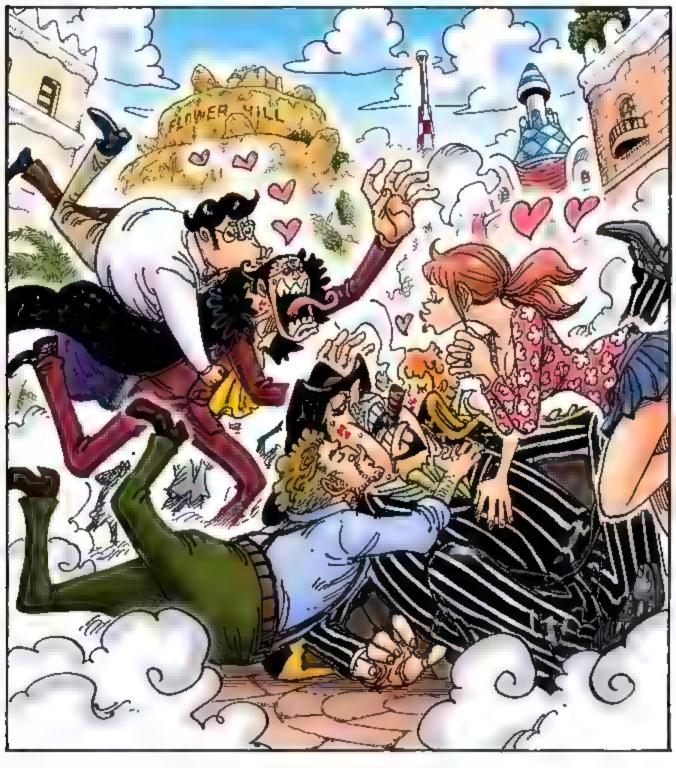
- Q: We now know that Kawamatsu isn't a real kappa, but a fish-man. What kind of fish-man is he?
 - --Rubber- Flame Fruit
- A: He's a tiger pufferfish. But he claims that he's a kappa, so let's just say he's a kappa!
- Q: Odacchi! I want to see the human form of Brook's weapon, Soul Solid. I think it should be female, like Mihawk's swords. I think Brook would be very happy with that.
 - --Odamania's Big Brother
- A: A woman. Got it!







Chapter 970: ODEN VS. KAIDO



GANG BEGE'S OH MY FAMILY VOL. 19: "BEGE AND VITO ARE IMMOBILIZED"



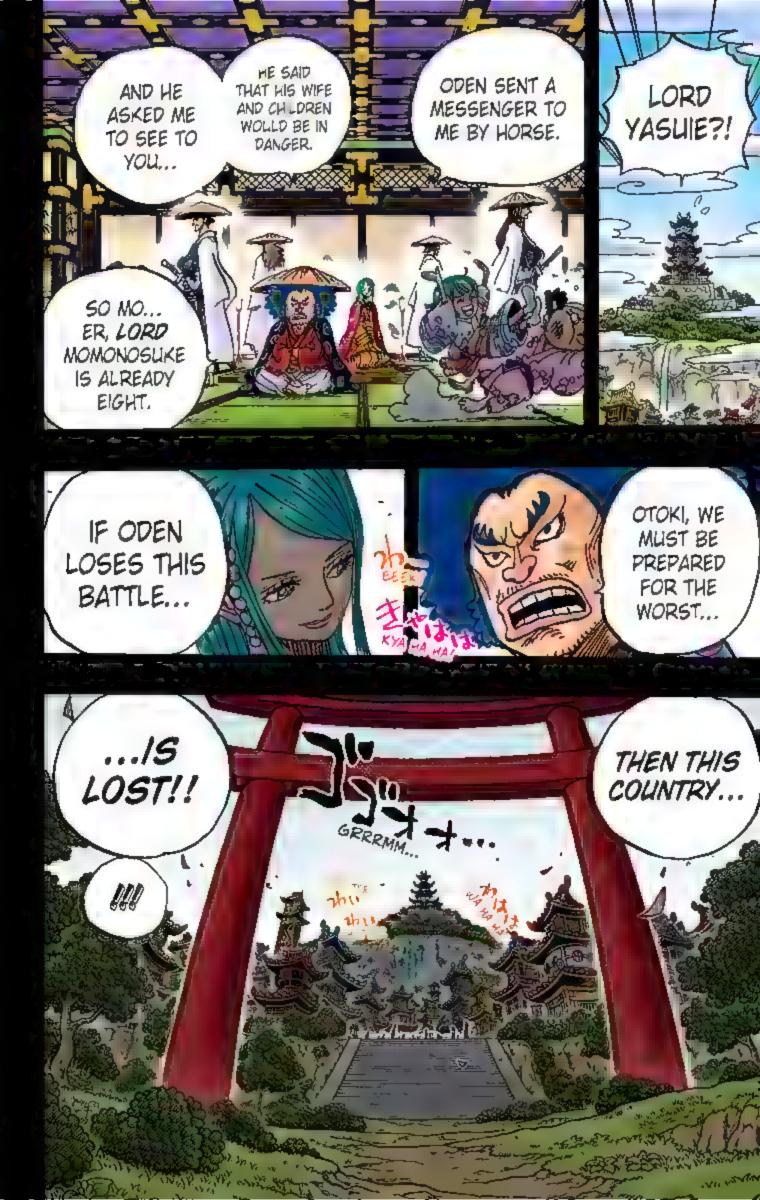














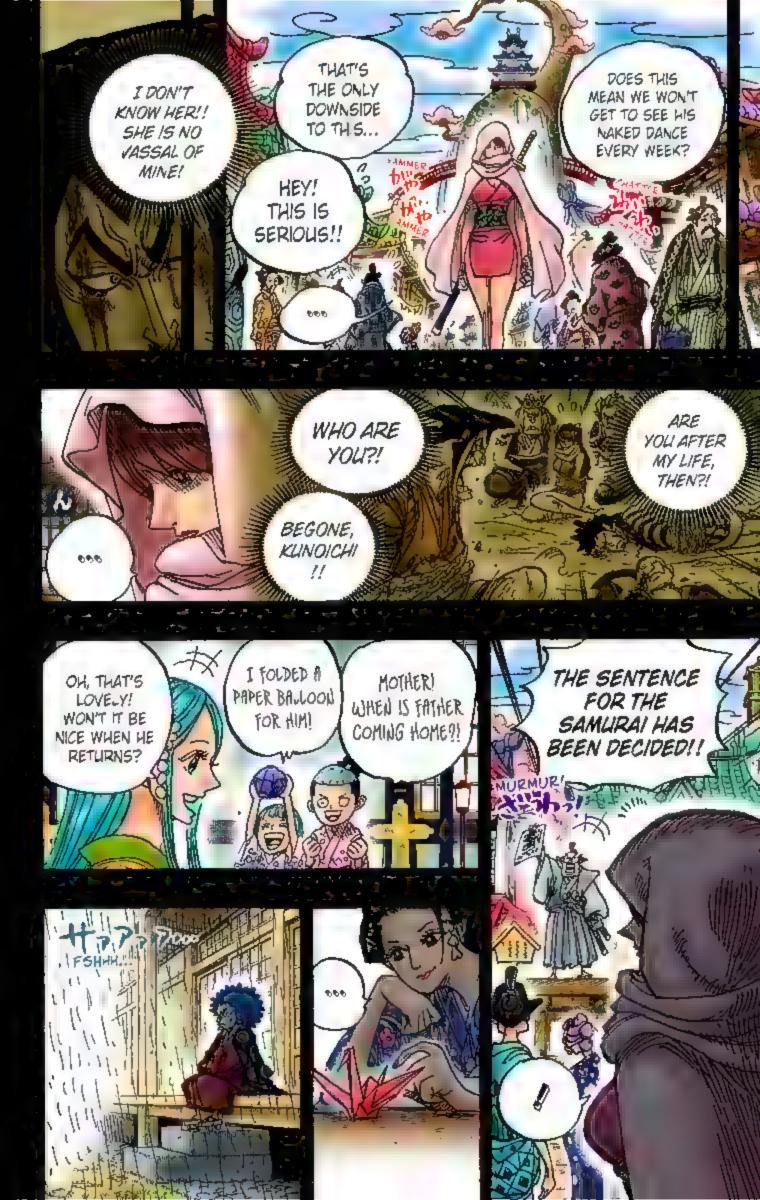




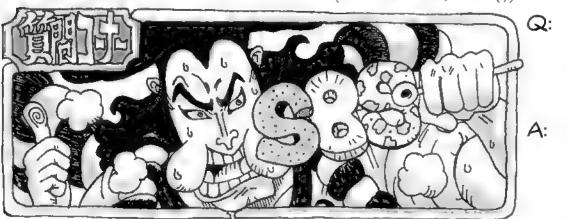












Q: Odacchi!!! VVV Who is he?! Tell me his name!!

--420 Land

You're talking about one of the



Roger Pirates. I had lots of questions about Roger's crew, so I'll just put up my rough design sketches of the main members of the group. It'll continue later on page 154, so check them out!! Don't worry, you don't need to know their names!!



Chapter 971: SENTENCED TO BOIL



GANG BEGE'S OH MY FAMILY VOL. 20: "KEEP GOING, GOTT!! IT'S ALL UP TO YOU!!"





























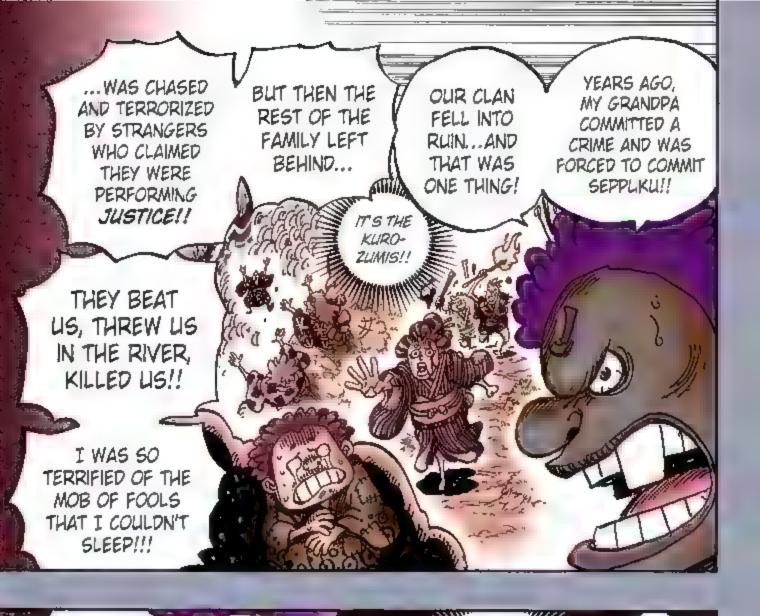






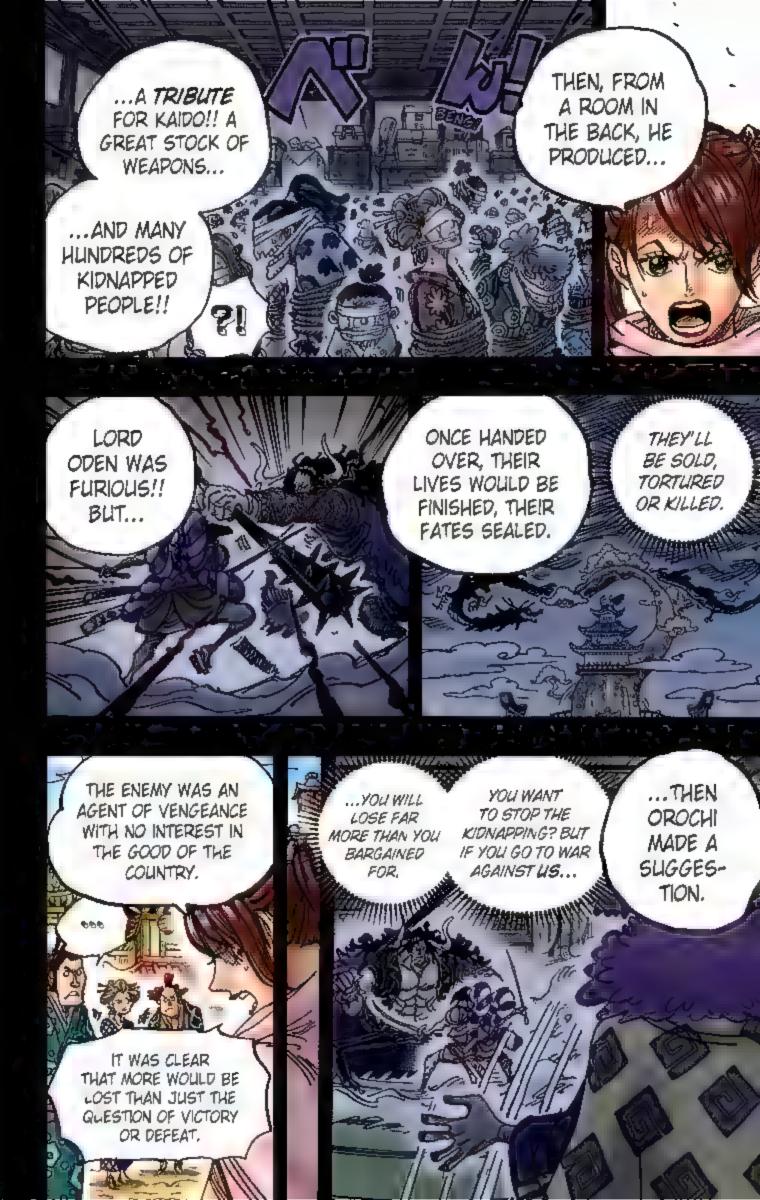








































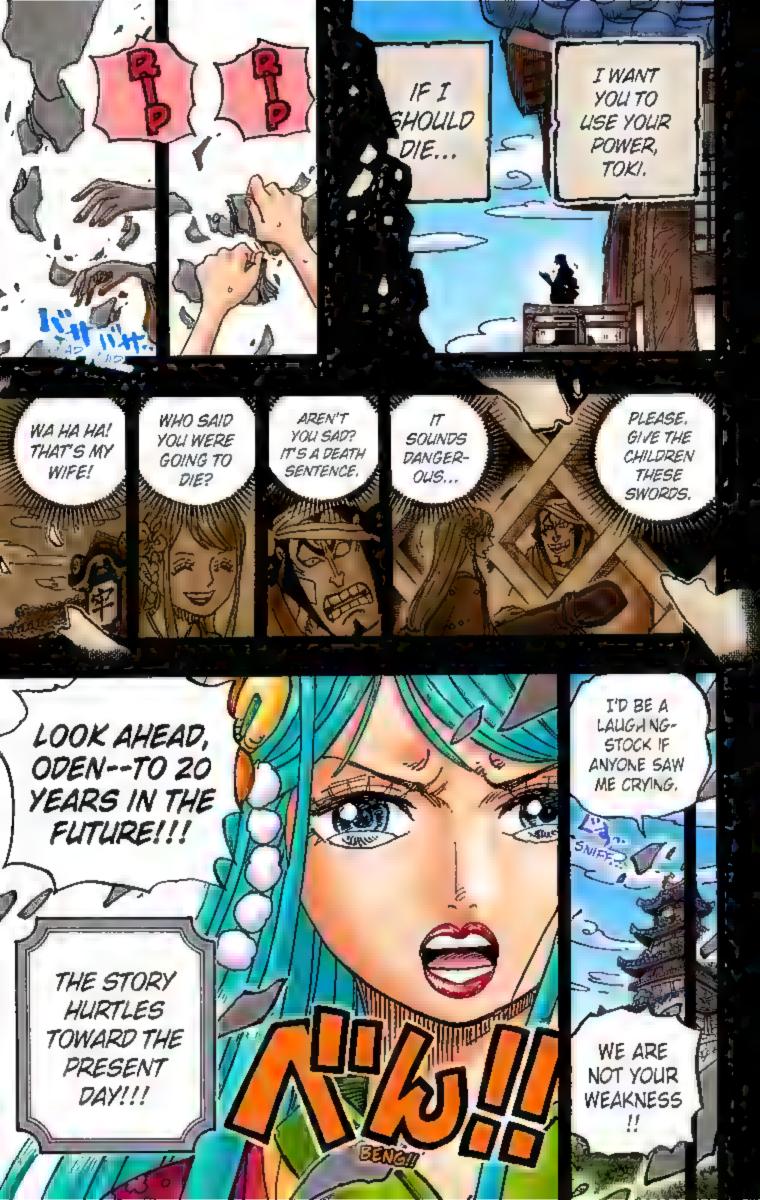














Chapter 973: THE KOZUKI CLAN



GANG BEGE'S OH MY FAMILY VOL. 21: "GOTTI'S COUNTERATTACK"

























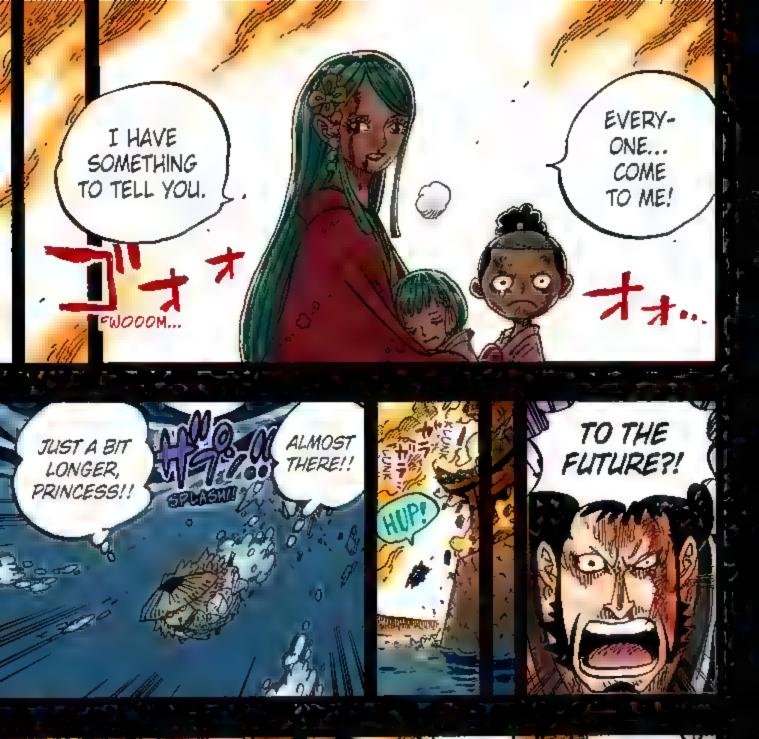


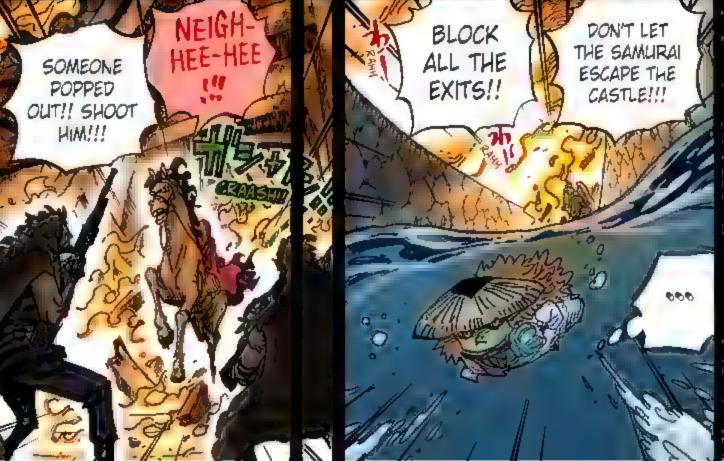


SHOULDERZ

!!!

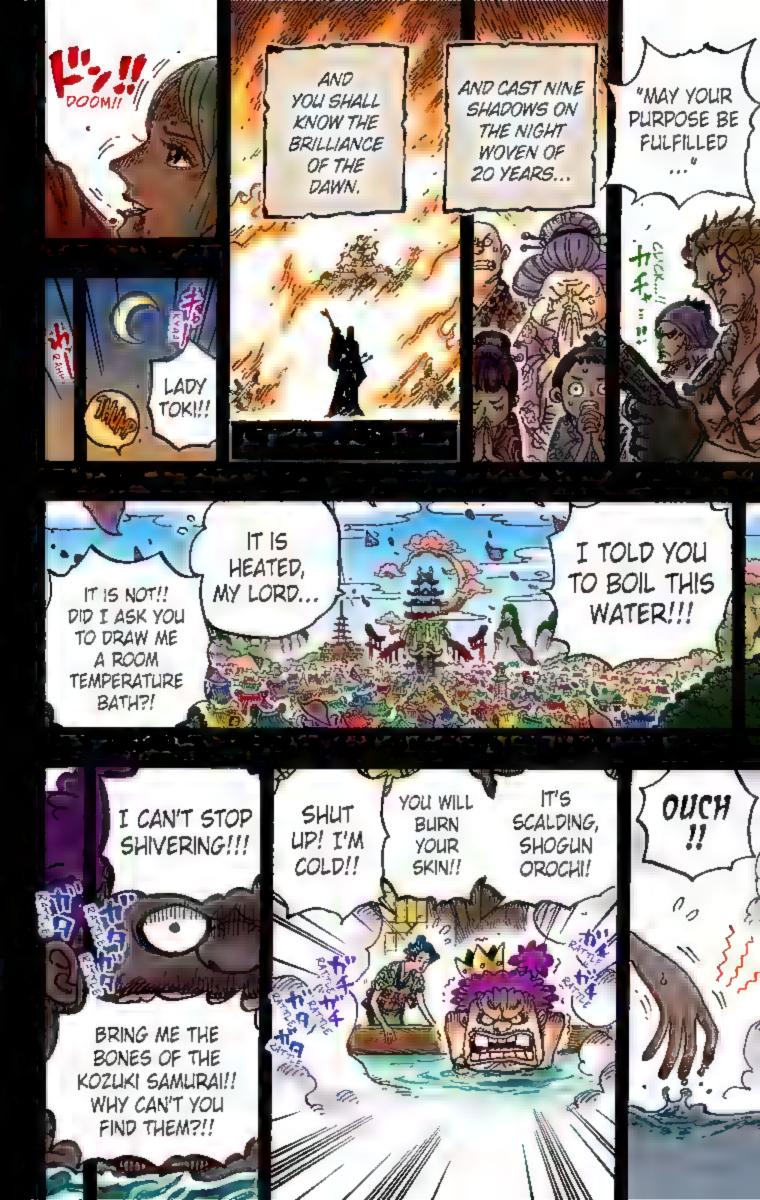


















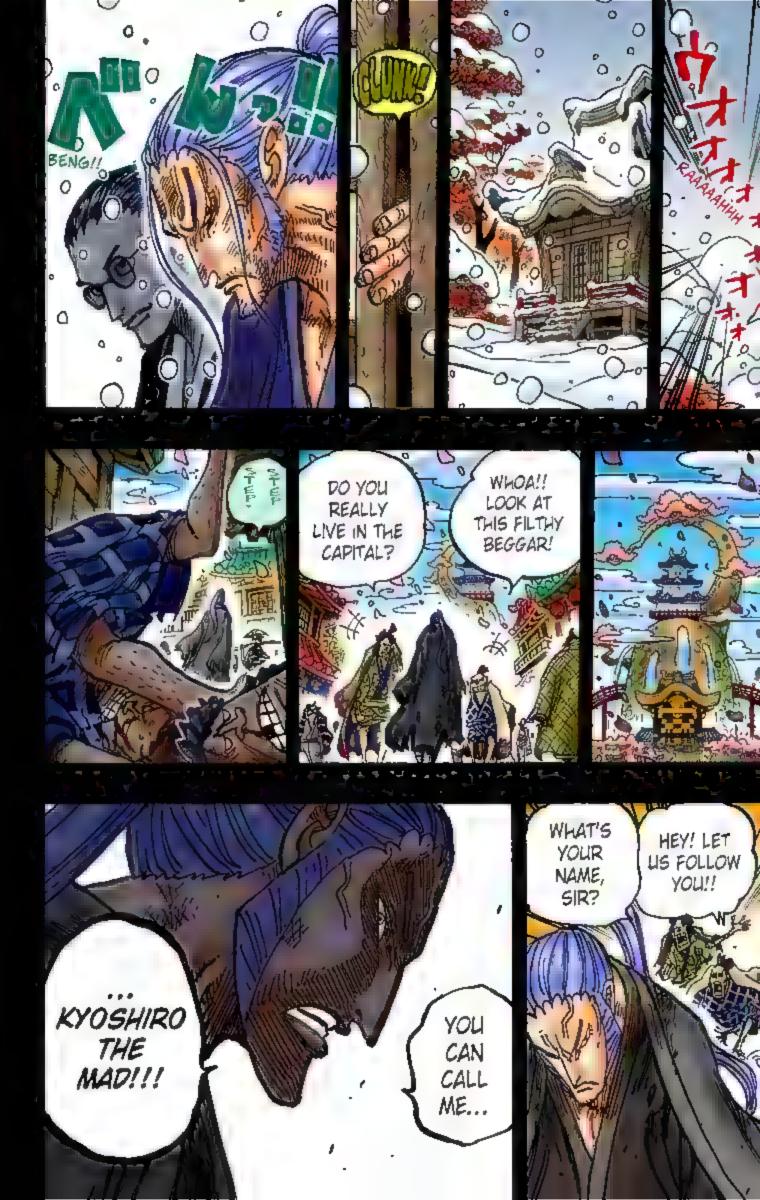




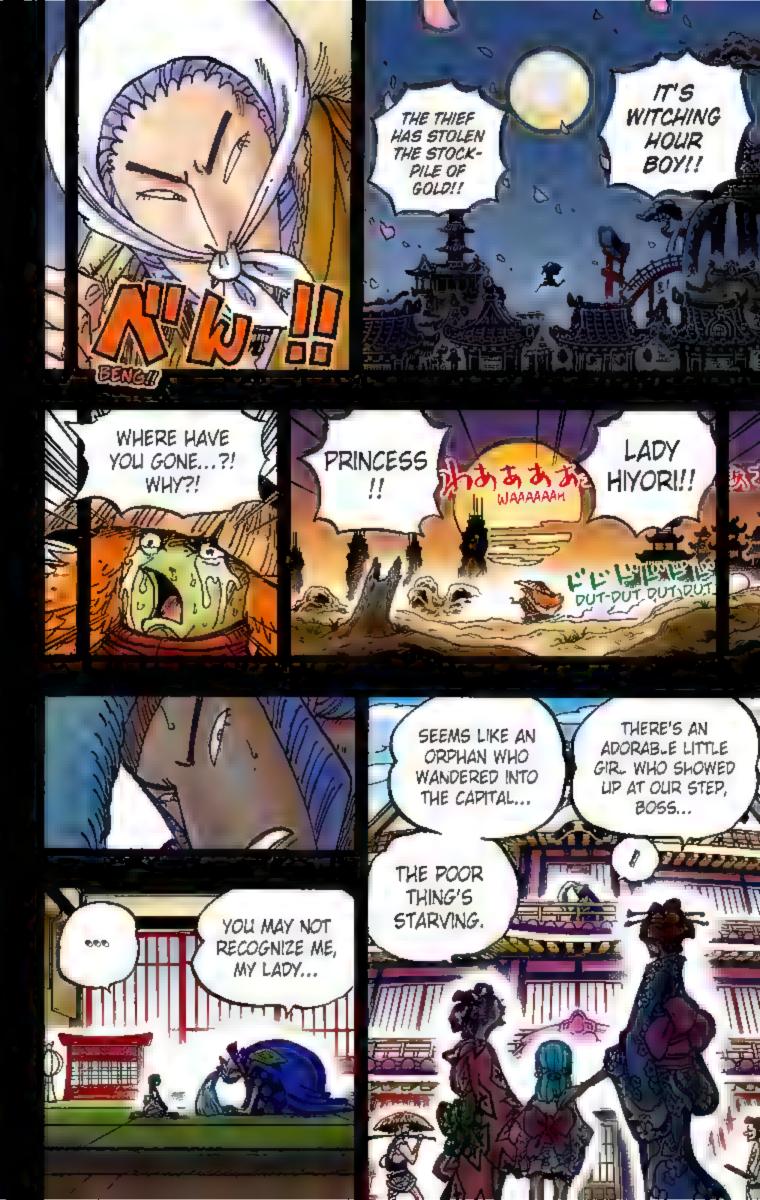




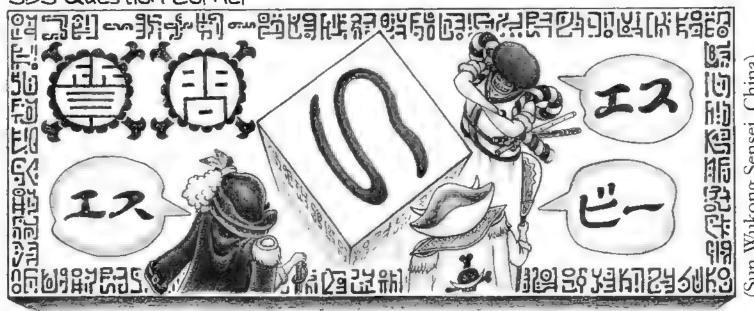












Oda Sensei!! I think Boss Kyoshiro looks really cool!! I Q: love his design!! I want a figure and everything!! The fact that this character exists has brought great joy to my life. I'd love to know his height and his favorite food!!

--Majo

A: Kyoshiro! He's awesome, right? I was very proud of this character design!! I've gotten a lot of questions about the Nine Red Scarbards as a whole, so I'll give you the height and favorite food for all of them together, and I'll throw in Shinobu and Izo just for Good Measure.





Kozuki Oden 26" All oden ingredients



Kin'emon Daikon radish



Kan juro Cabbage rolls



10'2" Burdock wraps

Raizo



10'0" Beef tendon

Cat Viper

Den jiro



Kikunojo 9'5" Shirataki noodles



Kawamatsu



Dogstorm 16'9" Bones, wings



asagna, fish cakes



17'10" Mochi tofu pouches



Hanpen fish cake

Shinobu



Ganmodoki tofu fritter

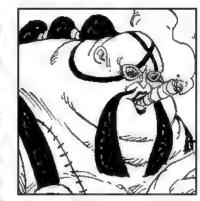
lzo

There. As you can see, they basically all love various ingredients found in an oden hot pot.

Hi, Oda Sensei! In volume 93, Queen sang his Q: catchphrase, "If I get any thinner, I'll steal all your hearts, so I choose the way I am, I stay FUNKY!!",

So I'm wondering, what would he actually look like if he were skinny? Would he, in fact, steal our hearts?

--Morimori Man



Here. Some people are just more charming when they're chubby! A: That's all for this SBS! See you next volume!!



Chapter 974: ONWARD TO ONIGASHIMA!!

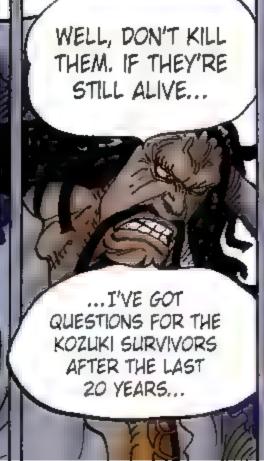


GANG BEGE'S OH MY FAMILY VOL. 22: "SAVED THE GODFATHER'S WIFE!!"













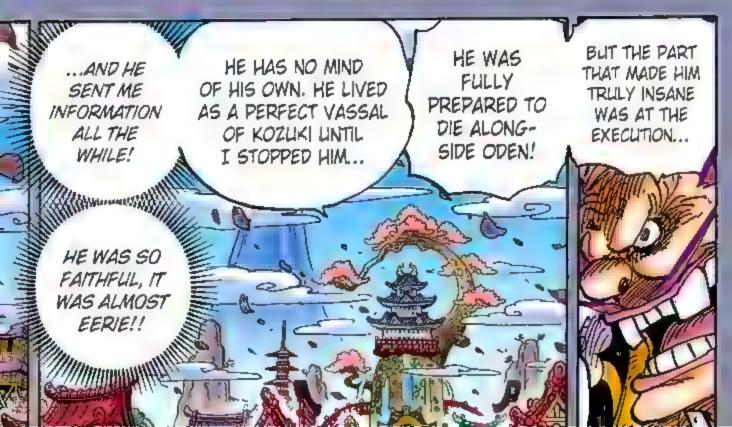


















































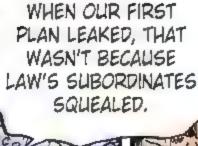


...AND GAVE LIP H.S L.FE
TO CHANGE THE MEETING
PLACE AT THE LAST
SECOND...BUT AS SOON
AS THAT INFORMATION
MADE ITS WAY TO ME...

...HIS DEATH WAS OFFICIALLY IN VAIN!!



I SHOULDN'T BE SURPRISED THAT YASHE EXHIBITED QUICK, CLEVER THINKING...







WHY DIDN'T YOU SUSPECT ANY OF US?! DIDN'T YOU THINK
IT WAS SUSPICIOUS
WHEN JACK
SHOWED UP THERE,
DOGSTORM?!

AND ZOU!! YOU SHOULD NOT BE ABLE TO REACH ZOU WITHOUT A VIVRE CARD.







WHAT?!! LORD

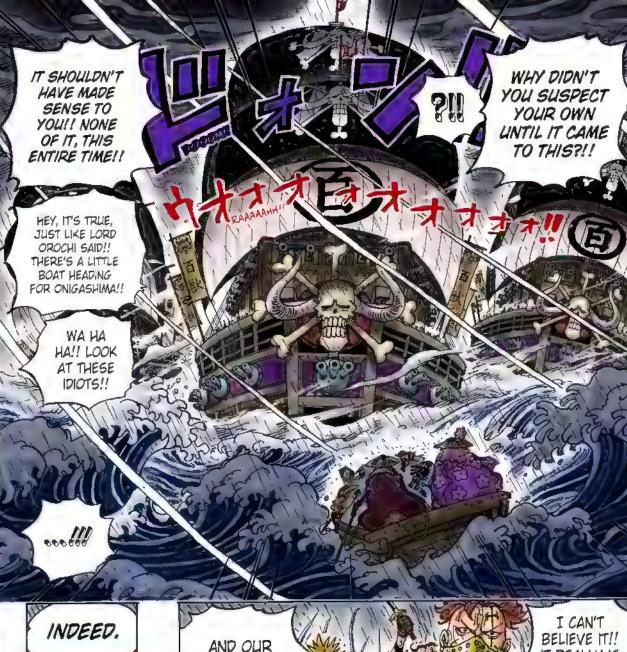
MOMONOSUKE!!

WHY IS

KANJURO BACK

AT THE PORT?!!



















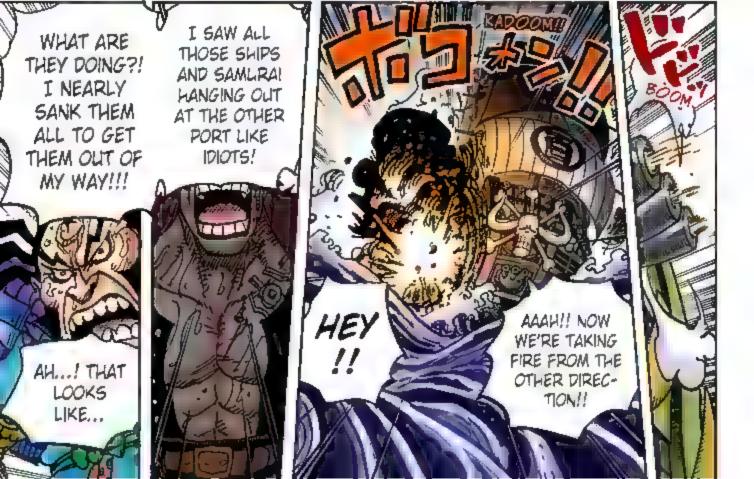


























美しく、ワノ国で戦う安達!!

なんと趋力// 木彫りのロジャー//





クールな茜部のゾロサンジ!!





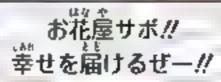
違えど意志は一

記載されました文章 イラスト等の著作権は、服装柱に協議し 発薬性が抑軟 電子配信する雑誌、コミックス等、個観されることがあ のます 個果の部合と、文章 イラスト等は「都変更されることがあくます なお、必然の際の郵便物は、 定前回経過液に 廃棄されます 文章 イラスト等を発存しておきたい場合は コピーをとってからご必要ください まん、お名前やご住所等を掲載されたくない場合は その行を制造してください いただいた戦人情報は本企画は外の目的では使用しません



モモの助の鬼退治! 大賞だア!!!





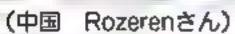


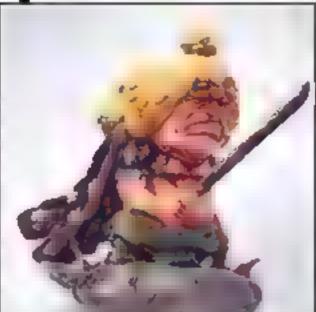


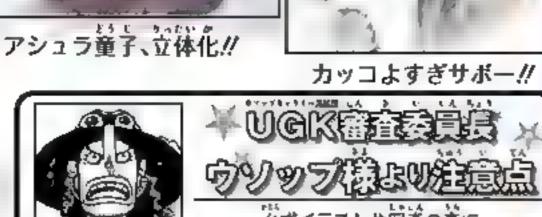
鈴蘭さん)



細かい!!







必ずイラストや写真の裏に 直接、在所、氏名、产用、一年龄、最后等号を 書き込んでくれ// P.N.表記は、はっきりと//



麦わらのルフィ、 見参ん~!!





关使の様なドレスのナミ♡ もりこサン)



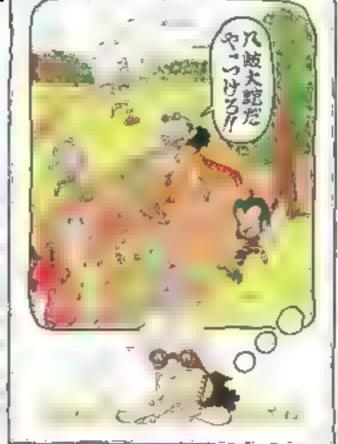
(茨城県

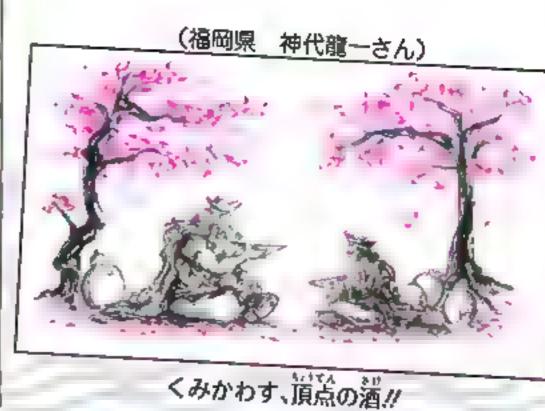


(福岡県 山本亮さん)

カイドウ征伐 おでんがゆくぜ!!

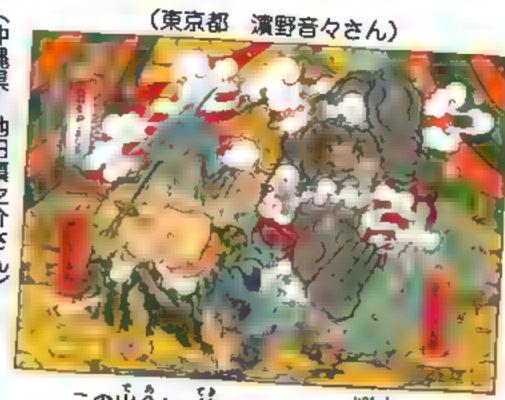
(福井県 しみけんサン)







三兄弟の大冒険!

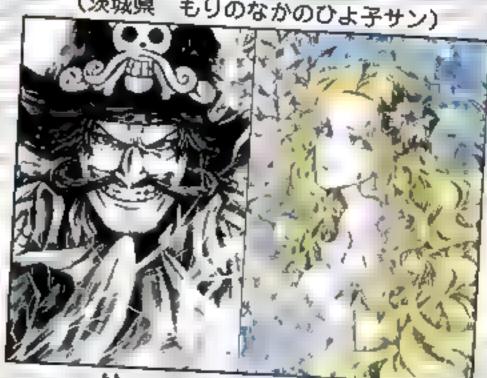


この拍会い、敵にとっちゃあ命取り!!

(大阪府 しげおサン)



(茨城県 もりのなかのひよ子サン)



エースの覚そして母! 堂人も普は若かった!!



(神奈川県 Kさん)

ハコフィギュアで わざわざ作るか!? このシーン♡



チョッパーヒルルク 思い出の一枚!!



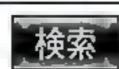
今年はチーズ食べ放題!!

ロジャーフィギュア!! カッケー!!!



Web版 ウソップギャラリー海賊団へ!!

ウソップギャラリー海賊団

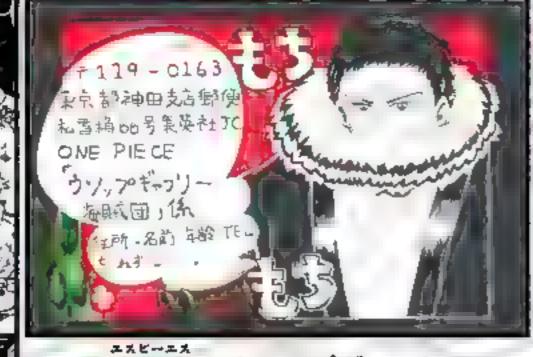




(千葉県:木村はるかサン)



(岐阜県 ひかるサン)



↑ SBS / ウソップギャラリー 全部ここ!!

(?県 ?さん)



秋のピクニック!!に魔の手が!!



わーいわーい / コワッ///



家族でおでん! 幸せの時間!



旅に疲れてほっと一息。



(静岡県 ともちんサン





間県 笹平正広さん)

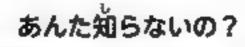
10

つち!!



ネットフリックス

って何だ?そんなすげエのか??



190ヵ国以上で1億5800芳以上もの人が利用している、 世界最大級の動画配信サービスよ!



うおっ す頼。ぎもし 肥も参加決定

金世界配信港走!!!

O E PIECE HOLYWOOD -ACTION



I KNOW I ANNOUNCED THE PRODUCTION OF THIS BACK IN 2017, BUT THESE THINGS TAKE TIME! PREPARATIONS HAVE BEEN SLOWLY PROGRESSING BEHIND THE SCENES, AND IT SEEMS THAT I CAN FINALLY MAKE THE BIG ANNOUNCEMENT:

NETFLIX, THE WORLD'S LEADING STREAMING ENTERTAINMENT SERVICE, WILL BE LENDING US THEIR TREMENDOUS PRODUCTION SUPPORT/

n This is so encouraging!! HOW FAR WILL THE STORY PROGRESS OVER THE 10 EPISODES OF SEASON 12 WHO WILL BE CASTIP PLEASE BE PATIENT A LITTLE LONGER AND

STAY TUNEO!!

Euchiro Colo .





igarashi yuri

優しすぎて大好きすぎる。シリーズ)



にしむらゆうじ

(ごきげんぱんだシリーズ)



キキぷり

(はな字条シリーズ)





(自デカラ☆にゃんこシリーズ)

ルールを守って、オリジナルイラストで新たな流行を発信!



マンガのカットをそのまま 使うのはダメだぞ!



作ったLINEスタンプは、

現か可能と

監査基準や募集の概要は

次更新予定だ//

D詳細はWEBをチェック→

ps://store.line.me/SC/onepiece





- ●対応機種 PS 4 Nintendo Switch X boxOne(ダウンロード専売)
- ●メーカー/パンダイナムコエンターテインメント
- ●開発/コーエーテクモゲームス
- ●ジャンル/無双アクション
- ●価格 / 7800円+税 (ダウンロード原用価格)

40以上のプレイアブルキャラクターは 公式サイトでチェック!

https://oppw4-20.bn-ent.net/ ワンピース 無双 で検絡!







タイトル:ONE PIÈCE ボン/ボン/ ジャーニー// 価格:ダウンロード無料・一部アイテム課金 配信ブラットフォーム: App Store, Google Play ※一部非対応機種がございます



公式サイトはコチラ/ https://op-bbjp.bn-ent.net/



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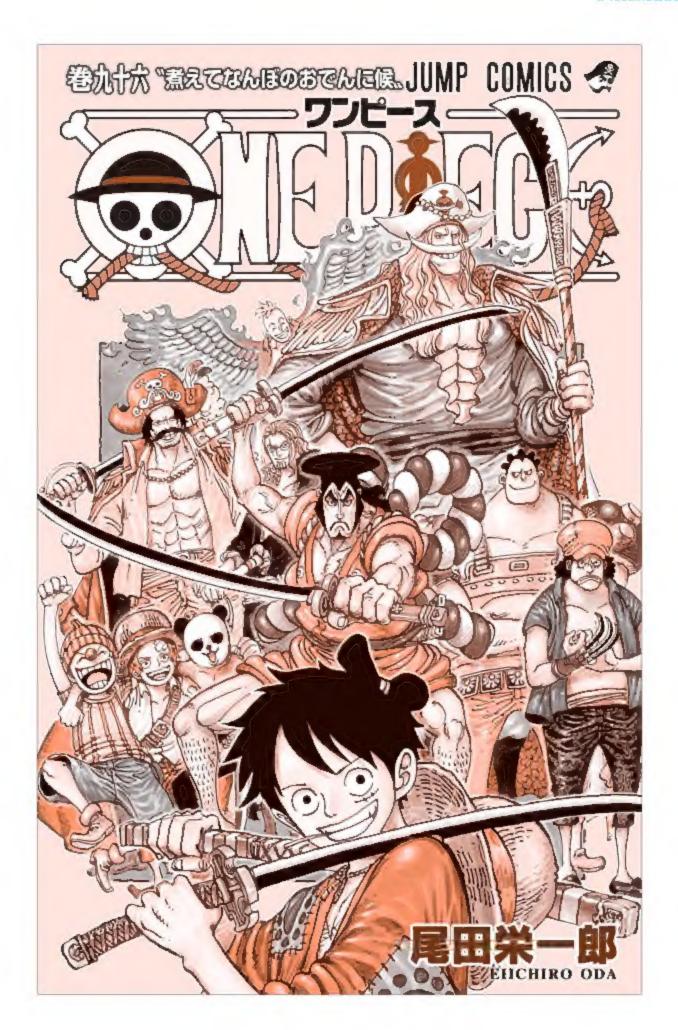
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背表紙・カバー折り返し



本体·表紙